



# **Standex SprayMax**

## **EP-Grundierfüller U7200**

### **EP Primer Surfacer U7200**

- **Epoxy-based universal primer surfacer in a two-component spray can**
- **Suitable as an isolator for old TPA substrates**
- **Good isolating properties**
- **Primer for Standox Spray Filler on zinc U1100**
- **Good weather-resistant properties**



## **Technical Description:**

- Potlife 72 h / 18-22°C
- 2 - 3 spray coats
- Force drying possible
- Air dry overnight / 18-22°C

# Stadox SprayMax EP-Grundierfüller U7200

## Substrate:

- Through-hardened sanded paintwork
- Bare metal, sanded
- Galvanised metal, sanded
- Aluminium, sanded
- Stadox Polyester substrates, sanded
- UP-GF, sanded

Sand and clean surface repair area thoroughly.

## Pretreatment / Cleaning:



For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data Sheets.

## Application:

### Sanding filler

Two-component product:

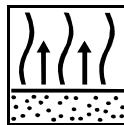
Remove red button from can cap and attach it to the hardener injection valve on bottom of the can. Press to inject hardener. Shake well for at least 2 min.

Ready to spray

Potlife 72 h / 18-22°C



2 - 3 = 50 - 70 micron



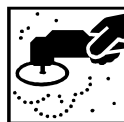
5 - 10 min / 18-22°C flash off between coats



Air dry overnight / 18-22°C or  
45-50 min. / 60-65°C panel temperature  
depending on film thickness



Short wave  
3 min / 50% performance  
afterwards 12 min / 100% performance



P400 - P500  
Orbital sander



P800 - P1000



Standocryl VOC Topcoat or  
Standohyd Plus Basecoat with  
Standocryl VOC Clears

# Stadox SprayMax EP-Grundierfüller U7200

## Flash point:

- -4°C / 24.8°F

## Specific Gravity:

- 0.94 g/cm<sup>3</sup>

## Solid Content

### (without thinner added):

- 34.0 Weight %
- 15.4 Volume %

## VOC (2004/42/EC):

2004/42/II B(e)(840)650

The EU limit value for this product (product category II B.e) in ready to use form is max 840 g/l VOC. The VOC content of this product in ready for use form is max. 650 g/l.

## Important remarks:

- Do not use Stadox SprayMax EP Primer Surfacer U7200 on acid etch primers.
- Keep a distance of 20-25 cm to the object
- Stadox SprayMax EP Primer Surfacer U7200 has to be overcoated within 24 h, if Standocryl VOC Topcoat will be applied in a wet-on-wet process.
- Stadox SprayMax EP Primer Surfacer U7200 gives steel 3 months weather resistance at a dry film thickness of 50 micron.
- If Stadox SprayMax EP Primer Surfacer U7200 is used as a primer on galvanized metal Stadox Spray Filler U1100 can only be applied on the through-dried and slightly denibbed Stadox SprayMax Primer Surfacer U7200 after 30 min / 60 - 65°C panel temperature or airdry overnight / 18 - 22°C or IR drying.
- After use, hold aerosol can upside down and spray briefly to clean nozzle.
- Use at temperatures above 15°C.
- In countries without VOC legislation Stadox Basecoat / Standocryl 2K Topcoat / Standocryl 2K Topcoat NEW can be used as well.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.