



# **Stadox SprayMax**

## **1K-Füllprimer U3010**

## **1K Primer Filler U3010**

- **1K acid primer**
- **Corrosion protection**
- **Welding certificate**



### **Technical Description:**

- Suitable as a primer
- 1 spray pass
- Overcoat with Stadox Filler after 10-15 min / 18-22°C flash off
- Suitable as a primer filler for small areas
- 2 - 3 spray passes
- Dry, denib slightly and repaint

# Stadox SprayMax 1K-Füllprimer U3010

## Substrate:

- Small through-sanded areas in old paintwork and primed replacement panels

## Pretreatment / Cleaning:



For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data Sheets.

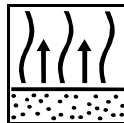
## Application:

### Spot Repair

#### Primer:



1 = 15 micron



10-15 min / 18-22°C

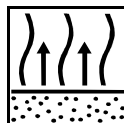


Stadox Filler

#### Primer Filler:



2 - 3 = 30 - 50 micron



30-60 min / 18-22°C  
depending on film thickness



After 45 min / 18-22°C denib lightly  
or



after 90 min / 18-22°C  
wet sand P800 - P1000



Standocryl VOC Topcoat or  
Standohyd Plus / Standoblue Basecoat with  
Standocryl VOC Clears

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## Flash point:

- -1°C / 30.2°F

## Specific Gravity:

- 0,82 g/cm<sup>3</sup>

## Solid Content

### (without thinner added):

- 16.8 Weight %
- 6.5 - 6.8 Volume %

## VOC (2004/42/EC):

2004/42/II B(e)(840)660

The EU limit value for this product (productcategory II B.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 660 g/l.

## Important remarks:

- We recommend a 3-stage system on galvanised substrates and aluminium.
- In a 3-stage system Stadox 1K Primer Filler U3010 has to be covered completely with Stadox Filler even after sanding.
- Do not overcoat with PE or EP products.
- The use of Spray Max 1K Primer Filler U3010 as a sand-through primer filler is limited only to very small areas, e.g. no greater than Spray Max can lid.
- Stadox 1K Primer Filler U3010 gives steel 3 months weather resistance with a minimum dry film thickness of 50 micron.
- Do not dry sand.
- IR drying possible  
5 min 50% performance
- After use, hold aerosol can upside down and spray briefly to clean nozzle.
- In countries without VOC legislation Stadox Basecoat / Standocryl 2K Topcoat / Standocryl 2K Topcoat NEW can be used as well.

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