



Stadox

Basislack Real Black

Basecoat Real Black

- **Stadox MSB System**
- **Outstanding filling properties**
- **Good opacity**



Technical Description:

- Mix with 20% Stadox MS Hardener
- Mix with 15% Stadox HS Hardener
- Mix with 10% Stadox VOC Hardener
- Mix with 40% Stadox MSB Thinner
- 2 Spray passes
- 20-30 min / 18-22 °C final flash-off

Stadox Basislack Real Black

Substrate:

- Through-hardened sanded paintwork
- Stadox 1K Primer
- Stadox Filler

Pretreatment / Cleaning:



For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data Sheets.

Application:



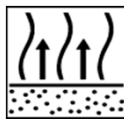
20% Stadox MS Hardener or
15% Stadox HS Hardener or
10% Stadox VOC Hardener and
40% Stadox MSB Thinner
19-20 s / DIN 4 mm / 20°C
49-53 s / ISO 4 mm / 20°C



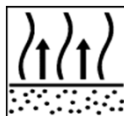
Compliant 1.2 - 1.4 mm
2.0 - 2.5 bar inlet pressure
2 = 15 - 25 micron



HVLP 1.2 - 1.4 mm
0.7 bar atomization pressure
2 = 15 - 25 micron



5 - 10 min / 18-22°C
flash off between coats



20-30 min / 18-22°C
final flash-off



Standocryl 2K Clears /
Standocryl VOC HS Clear 9520 and
Standocryl VOC Premium Clear K9540

Stadox Basislack Real Black

Flash point:

- 25 °C / 77.0 °F

Specific Gravity:

- 0.92 g/cm³

Solid Content

(without thinner added):

- 18.5 Weight %
- 14.0 Volume %

Theoretical

Coverage:

- 7.8 m²/l at 25 micron dry film thickness

Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

Important remarks:

- Do not mix Stadox Basecoat Real Black with other Stadox Basecoats.
- Any reduction or extension of final flash off times (20-30 min.) may change the colour shade.

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