

Standocryl 2K Crystal Clear K9030

Standocryl 2K Crystal Clear K9030 is a high-quality, 2K clearcoat suitable for spot, partial and full repairs. It is characterised by its particularly user-friendly application and its short drying times.



- Good filling properties.
- Superb gloss.
- Outstanding topcoat holdout.
- Excellent flow.



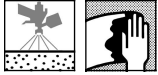
The Art of Refinishing.

Standocryl 2K Crystal Clear K9030

Product preparation - application STANDARD - HS



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Standohyd Plus Basecoat / Standohyd Plus Transformer: Surfaces must be dried / flashed-off in accordance with TDS before application
 Standox Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application



Clear		Hardener		Thinner	
Volume	Weight	Volume	Weight	Volume	Weight
3	100	1	33	20 %	24
K9030		HS 5-15 HS 15-25 HS 20-30 HS 25-40		2K 10-20 2K 15-25 2K 20-25 2K 25-35 2K 35-40	



Pot life at 20°C: 4 hr - 5 hr



	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.4 mm	1.8 - 2.2 bar	inlet pressure
HVLP	1.3 - 1.4 mm	0.7 bar	atomisation pressure
see manufacturer's instructions			



2 coats intermediate and final flash-off: 5 min - 10 min



	HS5-15/HS15-25/HS20-30/HS25-40
20 °C	12 hr - 16 hr
60 - 65 °C	20 min - 30 min



Guideline for short wave IR equipment
 Half power: 5 min
 Full power: 8 - 12 min

VOC compliant

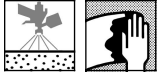
This product mix is not VOC compliant.

Standocryl 2K Crystal Clear K9030

Product preparation - application STANDARD - MS



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Standohyd Plus Basecoat / Standohyd Plus Transformer: Surfaces must be dried / flashed-off in accordance with TDS before application
 Standox Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application



Clear		Hardener		Thinner	
Volume	Weight	Volume	Weight	Volume	Weight
2	100	1	50	15 %	20
K9030		MS 5-15 MS X 5-25 MS X 15-30 MS 25-40		2K 10-20 2K 15-25 2K 20-25 2K 25-35 2K 35-40	



Pot life at 20°C: 4 hr - 5 hr



	Spray nozzle	Spray pressure	
Compliant	1.3 - 1.4 mm	1.8 - 2.2 bar	inlet pressure
HVLP	1.3 - 1.4 mm	0.7 bar	atomisation pressure
see manufacturer's instructions			



2 coats intermediate and final flash-off: 5 min - 10 min



	MS5-15/MSX5-25/MSX15-30/MS25-40
20 °C	12 hr - 16 hr
60 - 65 °C	20 min - 30 min



Guideline for short wave IR equipment
 Half power: 5 min
 Full power: 8 - 12 min

VOC compliant

This product mix is not VOC compliant.

Standocryl 2K Crystal Clear K9030

Products

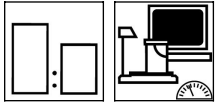
Standocryl 2K Crystal Clear K9030

Stadox Hardener HS 15-25
Stadox Hardener HS 20-30
Stadox Hardener HS 25-40
Stadox Hardener HS 5-15
Stadox Hardener MS 25-40
Stadox Hardener MS 5-15
Stadox Hardener MS X 5-25
Stadox Hardener MS X 15-30

Stadox Thinner 2K 10-20
Stadox Thinner 2K 15-25
Stadox Thinner 2K 20-25
Stadox Thinner 2K 25-35
Stadox Thinner 2K 35-40

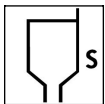
Standocryl 2K Crystal Clear K9030

Product mix



Mixing ratios with special agents are available in the productmix table on Standwin iQ and in the specific TDS. The choice of Hardener and Thinner should be made according to application temperature and size of repair.

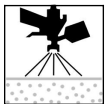
HS 5-15	Accelerated fast hardener suitable for Micro and Spot repairs. Recommended for cooler application conditions. Suitable for Stadox Fillers for air drying at lower temperatures.
HS 15-25	Medium hardener suitable for panel and multi panel repairs. Recommended for application temperature of 15-25°C.
HS 20-30	Medium-slow hardener suitable for medium to large size repairs. Recommended also for warm conditions e.g. 20-30°C.
HS 25-40	Non-accelerated slow hardener suitable for medium to large size repairs. Recommended for use in hot climates e.g. 25-40°C.
MS 5-15	Accelerated fast hardener suitable for Micro and Spot repairs. Recommended for cooler application conditions. Suitable for Stadox Fillers for air drying at lower temperatures.
MS X 5-25	Fast hardener suitable for Micro Repair, Spot and panel repairs. Recommended for application temperature up to 25°C.
MS X 15-30	Medium hardener suitable for panel and multi panel repairs. Recommended also for warm conditions up to 30°C.
MS 25-40	Non-accelerated slow hardener suitable for medium to large size repairs. Recommended for use in hot climates e.g. 25-40°C.
2K 10-20	Accelerated fast thinner suitable for Micro Repair, spot and panel repairs. Recommended for cooler application conditions e.g. 10-20°C.
2K 15-25	Fast thinner suitable for Micro Repair, Spot and panel repairs. Recommended for temperature of 15-25°C.
2K 20-25	Medium thinner suitable for panel and multi panel repairs. Recommended for application temperature of 20-25°C.
2K 25-35	Medium-slow thinner suitable for medium to large size repairs. Recommended also for warm conditions e.g. 25-35°C.
2K 35-40	Slow thinner suitable for medium to large size repairs. Recommended for use in hot climates e.g. 35-40°C.



ISO 4: 37 - 45 s at 20°C
DIN 4: 16 - 18 s at 20°C



50 - 60 µm



Standocryl 2K Crystal Clear K9030 can be recoated within 24 hours, without intermediate sanding



Clean after use with a suitable solventbased guncleaner.

Standocryl 2K Crystal Clear K9030

Remarks

- Material has to be at room temperature (18-25°C) before use.
 - Allow additional time for preheating up to panel temperature.
 - Surplus ready for use material should not be returned to original can.
 - Close can of hardener tightly immediately after use, as this product will react with humid air and water and lose its hardening effect.
 - 15% Standox Plasticiser can be added to the Clearcoat. Hardener and thinner ratios are unchanged.
-

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

