

Matting Standocryl VOC Topcoat with Standocryl 2K Matt MIX 606

Mixing ratio (in weight %)		Gloss level (GE) according to DIN 67530	
Standocryl VOC Topcoat	MIX 606	20° angle	60° angle
90	10	70-80 GE*	85-95 GE*
80	20	60-80 GE*	80-90 GE*
70	30	45-70 GE*	75-90 GE*
60	40	15-65 GE*	60-90 GE*
50	50	5-25 GE*	25-65 GE*
40	60	1,5 - 3 GE*	5-20 GE*
30	70	0-2 GE*	2-4 GE*
20	80	0-1 GE*	0-2 GE*

Please note the mixing ratio change to 4:1 with Standex VOC Hardener when Standocryl 2K Matt MIX 606 is added.

* = Depending on colour shade. Mixing bright colours with Standocryl 2K Matt MIX 606 influences the gloss level more than observed with dark colours. The gloss level can also be influenced by other factors, please refer to table influencing gloss level factors.

For exterior car parts the mixing ratio must be minimum 50:50 for reasons of resistance and hiding power.