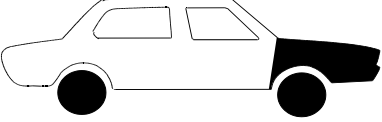



Temperature Table

		
40° C	Hardener VOC 30-40	Hardener VOC 30-40
30° C	Hardener VOC 30-40 Hardener VOC 25-30 Hardener VOC 20-25	Hardener VOC 30-40 Hardener VOC 25-30
20° C	Hardener VOC 30-40 Hardener VOC 25-30 Hardener VOC 20-25	Hardener VOC 30-40 Hardener VOC 25-30 Hardener VOC 20-25
10° C	Hardener VOC 10-20	
5° C		