
Working Process:**Wet-on-Wet Painting System**

Substrate:

- Bare metal, sanded
 - Galvanised metal, sanded
 - Aluminium, sanded
 - Through-hardened sanded paintwork
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**Pretreatment /
Cleaning:**

For substrate preparation see
Standex Painting System S1

Stopper:

- Standox Stopper
 - Standox Fine Stopper U1070 or
Standex Spray Filler U1100
 - For galvanised substrates use Standox Soft Stopper U1090
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Primer:

- Standox Etching Adhesion Primer U3100 or
Standex 1K Primer Filler U3010
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Filler:

- Standox VOC Nonstop Primer Filler U7550
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Topcoat:

- Standocryl VOC Topcoat or
Standohyd / Standoblue Basecoat with
Standocryl VOC Clears
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Important remarks:

- Apply Primer and Filler before Standox Spray Filler U1100 is used.
 - In countries without VOC legislation Standox VOC Nonstop Primer Filler U7550 can be used as well as Standox Basecoat with Standocryl 2K Clears.
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