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**Working Process:****For tropical conditions**

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**Substrate:**

- Standox Fillers, Primers, Primer Surfacer and Standocryl VOC Topcoat at high humidity and room temperature above 30°C

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**Pretreatment /  
Cleaning:**

For substrate preparation see  
Standex Painting System S1

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**Stopper:**

- Standox Stopper
- Standox Fine Stopper U1070 or  
Standex Spray Filler U1100
- For galvanised substrates use Standox Soft Stopper U1090

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**Primer:**

- Standox Etching Adhesion Primer U3100 or  
Standex 1K Primer Filler U3010

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**Filler:**

- Standox Filler

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**Topcoat:**

- Standocryl VOC Topcoat or  
Standohyd / Standoblue Basecoat with  
Standocryl VOC Clears

**Important remarks:**

- To reduce atmospheric humidity and moist dust particles, turn the spray booth on to the spray cycle and keep it running for 30 min. daily before use.
- Check and empty water separator regularly.
- Apply Primer and Filler before Stadox Spray Filler U1100 is used.
- At ambient temperatures above 30°C undiluted materials are thinner than under normal working conditions. Add at least as much thinner as necessary for material at normal temperatures (18-22°C).
- For Standohyd / Standoblue Basecoat refer to individual datasheets.