
Working Process:



Blending-in with Standoblue Basecoat (panel repair)

Substrate:

- Prepare new panels as usual, see Standox Painting System S3

Pretreatment / Cleaning:

- Sand the repair area with P500 and sand the whole panel with an ultra fine pad or P1000-3000 disc.



For substrate preparation information see Standox Painting System S1.

Painting:

- Apply Standoblue Color Blend to surrounding fade out area or adjacent panels with closed coats.
- Standoblue Basecoat:
Apply 1st coat as normal until the edge of the wet Standoblue Color Blend, extend the effect 1/2 coat into the wet Standoblue Color Blend to make the fadeout.
- Spray at 2.0 bar pressure for effect coat.
- Ensure spraygun is used with full trigger for all Standoblue application.
- Apply Standocryl VOC Clears over complete area.