
Working Process:**Blending-in with Standoblue Basecoat into adjacent panels**

Substrate:

- Prepare new panels as usual, see Standox Painting System S3

**Pretreatment /
Cleaning:**

- Sand the repair area with P500 and sand the whole panel with an ultra fine pad or P1000-3000 disc.



For substrate preparation information see Standox Painting System S1.

Painting:

- Apply Standoblue Color Blend to surrounding fade out area or adjacent panels with closed coats.
- Apply 1 coat Standoblue Basecoat up to the edge of the Standoblue Color Blend and extend into adjacent area / panel. Follow by spraying effect coat to make blend-in to the wet Standoblue Color Blend.
- Apply Standoblue Basecoat to remaining repaired area (filler) with normal 1.5 coat process.
- Spray at 2.0 bar pressure for effect coat, and ensure full trigger is maintained on the spraygun.
- Apply Standocryl VOC Clears over complete area.