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**Working Process:****Blending-in with Standoblue Basecoat  
(Micro Repair)**

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**Substrate:**

- For preparation of repair areas see Standox Painting System S3. Keep surface for priming with filler as small as possible.

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**Pretreatment /  
Cleaning:**

- Sand the repair area with P500 and sand the fade-in area with an ultra fine pad or P1000-3000 disc.



For substrate preparation information see Standox Painting System S1.

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**Product Preparation:**

- Ready to spray Standoblue Basecoat can be used for the majority of colours.
- For some colours we recommend the following mixture:  
Standoblue Basecoat : Standoblue Color Blend + MIX 199  
Mixing ratio 1:1 + 10%

**Painting:**

- Apply Standoblue micro repair mixture in 3-5 light coats with reduced pressure:  
0.8-1.5 bar inlet pressure
- Spray directly over the repaired area and extend into fade out area, overlapping each coat and flashing off before next.
- Apply Standocryl VOC Clears over repaired area.