
Working Process:**For tropical conditions**

Substrate:

- Stadox Fillers and Primer Surfacers at high humidity and room temperature above 30°C

**Pretreatment /
Cleaning:**

For substrate preparation see
Stadox Painting System S1

Stopper:

- Stadox Stopper
- Stadox Fine Stopper U1070 or
Stadox Spray Filler U1100
- For galvanised substrates use Stadox Soft Stopper U1090

Primer:

- Stadox Etching Adhesion Primer U3100 or
Stadox 1K Primer Filler U3010

Filler:

- Stadox Filler

Topcoat:

- Standocryl VOC Topcoat or
Stadox Basecoat / Standohyd Basecoat with
Standocryl 2K Clear

Important remarks:

- To reduce atmospheric humidity and moist dust particles, turn the spray booth on to the spray cycle and keep it running for 30 min. daily before use.
- Check and empty water separator regularly.
- Apply Primer and Filler before Stadox Spray Filler U1100 is used.
- At ambient temperatures above 30°C undiluted materials are thinner than under normal working conditions. Add at least as much thinner as necessary for material at normal temperatures (18-22°C).
- For Standohyd Basecoat refer to individual datasheets.