
Working Process:**Blending-in / Polishing of
Standocryl VOC Platinum Clear K9570**

Substrate:

**Pretreatment /
Cleaning:**

- Sand the total fade out area carefully with a dual action sander with 3M Trizact Fine Finishing Disc P3000 3M 50076 150mm (optional for small areas with 75mm disc). Any small dirt inclusions should be removed using Trizact A5 Film Discs (32mm) or Mirka Abralon P4000 before the actual process begins.

Painting:

- Mix Standocryl VOC Platinum Clear K9570 3:1 with Standox Hardener VOC 30-40
- Spray the repair area with catalysed clear.
- Apply pure Standox Smart Blend Plus and ensure a smooth transition into the overlapping area.

Drying:

- Oven drying 30-35 min / 60-65 °C panel temperature

**Processing after
cooling down:**

- Depending on the finish requirements sand the total area with P3000 Trizact Fine Finishing Disc (3M 50076) 150mm on a dual action sander. Particular care should be taken in the fade out area.

Polishing:

- Polish with a polishing machine and the 3M 02362 polishing foam orange (for better cooling). Apply a small amount of 3M Perfect-it^(TM) III Fine Compound 09375 to the foam.

Important remarks:

- Oil and residue should be cleaned off with 3M 55535 Finish Control Spray or degreaser in order to check if it is necessary to reapply polish. If a satisfactory finish is not achieved, the last process step can be repeated.