
Working Process:**Powder Coated Paintwork**

Substrate:

- Powder Slurry Clear
- Original paintwork with through-sanded areas to metal or plastic

- To avoid swelling through-sanded areas of the original clear must be isolated with Standox EP Primer Surfacer U7200.

**Pretreatment /
Cleaning:**

For substrate preparation information see Standox Painting System S1.

Stopper:

- Standox Fine Stopper U1070
- Only on bare metal or plastic substrates.

Filler:

- Standox EP Primer Surfacer U7200
- Air dry overnight / 18-22°C or
40 min / 60-65°C panel temperature or
30 min / 75-80°C panel temperature
- Dry sand P400 - P500
Wet sand P800

Topcoat:

- Standohyd Basecoat
with Standocryl VOC Clears or
- Standox Basecoat
with Standocryl 2K Clears