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**Working Process:****Blending-in with Standohyd Basecoat into adjacent panels**

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**Substrate:**

- Prepare new panels as usual, see Standox Painting System S3

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**Pretreatment /  
Cleaning:**

- Sand adjacent areas with P1000-P1200 and go over the whole panel with an ultra fine pad.



For substrate preparation information see Standox Painting System S1.

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**Painting:**

- Apply Standohyd Basecoat to repair area to achieve opacity.
- Flash off until matt. Air blowers are recommended to reduce working time.
- Mix RFU Standohyd Basecoat 1:1 with Standohyd Color Blend.
- Fade out into adjacent panels with reduced spray pressure (by 0.5 - 1.0 bar).
- Apply one spray pass of Standocryl VOC Clear on blending-in area. After flash-off time apply Standocryl VOC Clears over complete area.

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**Option:**

- First apply one spray pass of Standohyd Color Blend to repair and fade out area, but not up to undamaged edges of panels.
- Follow with procedure as described.