
Working Process:**Blending-in with Standohyd Basecoat
(Spot Repair)**

Substrate:

- For preparation of repair areas see Standox Painting System S3. Keep surface for priming with filler as small as possible.

**Pretreatment /
Cleaning:**

- Sand the repair area with P1000-P1200 and go over the whole panel with an ultra fine pad.



For substrate preparation information see Standox Painting System S1.

Painting:**Option:**

- First apply one spray pass of Standohyd Color Blend to repair and fade out area.
- Apply Standohyd Basecoat with reduced viscosity (18-22 s / DIN 4mm / 20°C) and reduced spray pressure (by 0.5 - 1.0 bar) with several spray passes to repair area and even out pattern to achieve opacity. After each spray pass, blow dry with an air gun.
- Blend-in in repair area.

Option:

- RFU Standohyd Basecoat can also be mixed 1:1 with Standohyd Color Blend to make final spray passes of blend-in process.
- Apply one spray pass of Standocryl VOC Clear on blending-in area. After flash-off time apply Standocryl VOC Clear over complete area.