
Working Process:**High Reflex Coat System**

Substrate:

- Bare metal, sanded
- Galvanised metal, sanded
- Aluminium, sanded
- Through-hardened sanded paintwork

**Pretreatment /
Cleaning:**

For substrate preparation see
Standex Painting System S1

Stopper:

- Standox Stopper
- Standox Fine Stopper U1070 or
Standex Spray Filler U1100
- For galvanised substrates use Standox Soft Stopper U1090

Primer:

- Standox Etching Adhesion Primer U3100 or
Standex 1K Primer Filler U3010

Filler:

- Standox Filler

Topcoat:

- Standocryl VOC Topcoat or
Standohyd / Standoblue Basecoat with
Standocryl VOC Clears

Important remarks:

- After light sanding of the 1st clearcoat, air dry overnight / 18-22°C is recommended before applying the 2nd coat.
- The following instructions may apply for the application of clears:

Between first and second application of clearcoat sand the surface after drying with P800 wet or P500 dry, then apply 2nd clearcoat and dry again. Polish if necessary.

- Apply Primer and Filler before Standox Spray Filler U1100 is used.
- In countries without VOC legislation Standox Basecoats with Standocryl 2K Clears can be used.