
Working Process:**Blending-in with 3-Stage Basecoat into adjacent panels**

Substrate:

- Prepare new panels as usual, see Standox Painting System S3

**Pretreatment /
Cleaning:**

- Sand adjacent areas with P1000 and an ultra fine pad



For substrate preparation information see Standox Painting System S1.

Painting:

- Apply Standox Basecoat to new panel until complete opacity has been reached
- Remove masking over adjacent parts. Match colour to adjacent parts (droplet technique).
- After drying of ground colour sand adjacent parts slightly with Pad ultra fine.
- Apply Standox Basecoat Colourless
- Apply Standox Basecoat to entire new part and blend-in to match colour to adjacent parts using droplet technique.
- Paint entire area with Standocryl 2K Clear.