
Working Process:**Blending-in with 3-Stage Basecoat
(Spot Repair)**

Substrate:

- For preparation of repair areas see Standox Painting System S3. Keep surface for priming with filler as small as possible.

**Pretreatment /
Cleaning:**

- Sand the repair area with P1000 wet and sand the whole panel with an ultra fine pad.



For substrate preparation information see Standox Painting System S1.

Painting:

- Apply Basecoat ground colour to repair area (patch of filler).
- After drying sand blending-in area gently with Pad ultra fine.
- Apply 1 spray pass Standox Basecoat Colourless over the Standox Basecoat repair area and even out the pattern (droplet technique) over the still wet Standox Basecoat Colourless.
- Paint entire area with Standocryl 2K Clear.