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**Working Process:****Blending-in with Basecoat  
(Spot Repair)**

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**Substrate:**

- For preparation of repair areas see Standox Painting System S3. Keep surface for priming with filler as small as possible.

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**Pretreatment /  
Cleaning:**

- Sand the repair area with P800 and an ultra fine pad



For substrate preparation information see Standox Painting System S1.

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**Painting:**

- Apply Standox Basecoat Colourless
- Thin Standox Basecoat to 18-20 s / DIN 4mm / 20°C (45-53 s / ISO 4mm / 20°C) and reduce spray pressure by 0.5 - 1.0 bar.
- Overcoat the repair area and overlap each spray pass over a larger area.
- Apply Standocryl 2K Clear to entire repair panel.