
Working Process:**Plastic Painting 3-Stage System
(Hard Plastics)**

Substrate:

Exterior hard plastic parts,
e.g. PP/EPDM, ABS, PC, PA, PUR, R-TPU, PPO, PBT, UP-GF, PVC

**Pretreatment /
Cleaning:**

- Bake for 60 min / 60 - 65°C
- Clean several times with plenty of fresh Standoflex Plastic Cleaner antistatic and an ultra fine pad. Reclean with Standoflex Plastic Cleaner antistatic.
- Dry and prime
- Remove all traces of release agent!

Application:

- Standoflex Plastic Primer U3060
- If necessary apply Standox Fine Stopper U1070
- Plasticised Standox Filler
- Standocryl VOC Topcoat
with 15 % Standox Elastic Additive (see TDS 590)
or
Standohyd / Standoblue Basecoat and Standocryl VOC Clears
with 15 % Standox Elastic Additive (see TDS 590)

Important remarks:

- Do not steam clean the finish within 6 weeks of application and drying. Then keep a minimum distance of 30 cm between the jet nozzle and the surface.
- In countries without VOC Standox Basecoat with Standocryl 2K Clears can be used as well.