
Working Process:**Plastic Painting 2-Stage System
(PUR Hard Foam)**

Substrate:

- PUR hard foam

**Pretreatment /
Cleaning:**

- Bake for 60 min / 60 - 65°C
- Clean several times with plenty of fresh Standoflex Plastic Cleaner antistatic and an ultra fine pad. Reclean with Standoflex Plastic Cleaner antistatic.
- Bake for 20 min / 60 - 65°C
- Remove all traces of release agent!
- If necessary apply 3M EP 5900
- Apply Standoflex Pore Filler U3080

Application:

- Use a cloth moistened with Standoflex Plastic Cleaner antistatic.

- Standoflex 2K Plastic Primer Surfacer U3200
- Standocryl VOC Topcoat with 15 % Standox Elastic Additive (see TDS 590)
or
Standohyd / Standoblue Basecoat and Standocryl VOC Clears with 15% Standox Elastic Additive (see TDS 590)

Important remarks:

- Do not steam clean the finish within 6 weeks of application and drying. Then keep a minimum distance of 30 cm between the jet nozzle and the surface.

- In countries without VOC legislation Standocryl 2K Topcoat / Standocryl 2K Topcoat NEW and Standox Basecoat with Standocryl 2K Clears can be used as well.