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**Working Process:****Plastic Painting 2-Stage System  
(Hard Plastics)**

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**Substrate:**

Exterior hard plastic parts,  
e.g. PP/EPDM, ABS, SAN, PC, PA, PUR, R-TPU, PPO, PBTP, UP-GF,  
PVC

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**Pretreatment /  
Cleaning:**

- Bake for 60 min / 60 - 65°C
- Clean several times with plenty of fresh Standoflex Plastic Cleaner antistatic and an ultra fine pad. Reclean with Standoflex Plastic Cleaner antistatic.
- Dry and prime
- Remove all traces of release agent!

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**Application:**

- Standoflex 2K Plastic Primer Surfacer U3200
- For filling small scratches and imperfections, after pre-priming with Standoflex 2K Plastic Primer Surfacer U3200 and drying according to instructions, apply Standox Fine Stopper U1070. After denibbing the body filler spot should be isolated with Standoflex 2K Plastic Primer Surfacer U3200.
- Standocryl VOC Topcoat  
with 15 % Standox Elastic Additive (see TDS 590)  
or
- Standohyd / Standoblue Basecoat and Standocryl VOC Clears  
with 15% Standox Elastic Additive (see TDS 590)

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**Important remarks:**

- Do not steam clean the finish within 6 weeks of application and drying. Then keep a minimum distance of 30 cm between the jet nozzle and the surface.
- In countries without VOC legislation Standocryl 2K Topcoat / Standocryl 2K Topcoat NEW and Standox Basecoat with Standocryl 2K Clears can be used as well.