

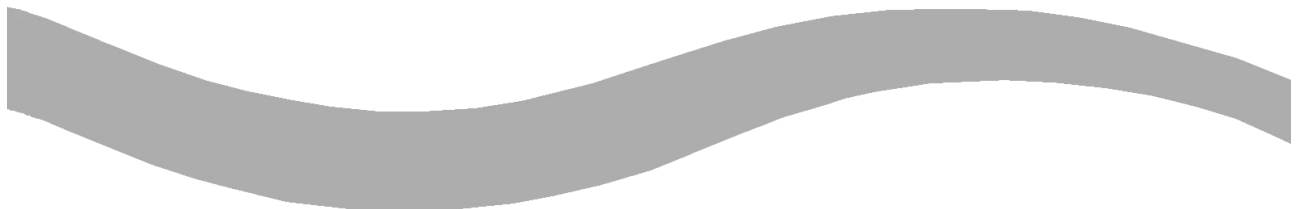


Standex

Polyester-Spritzplastik U1100

Spray Filler U1100

- **Spray stopper**
- **Easy to sand**
- **Pore-free surface**
- **Can be used as a fine stopper**



Technical Description:

- Mix with 5% Standox PE Hardener U1110
Potlife 20-30 min / 18-22°C
- Film thickness up to 1000 micron
- Air dry 2 h / 18-22°C or
30-35 min / 60-65°C panel temperature
- Force drying possible
- Dry sand
Coarse sand P100 - P120
Fine sand P240 - P280

Stadox Spray Filler U1100

Substrate:

- Stadox PE Stopper
- Through-hardened sanded paintwork
- Through-hardened Stadox Fillers, sanded
- UP-GF, sanded

Bare metal substrates and galvanised panels must be pre-primed with acid primer and Stadox Filler.

Pretreatment / Cleaning:

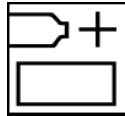


For substrate preparation information see Stadox Painting System S1.

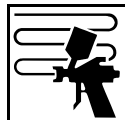


Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application:



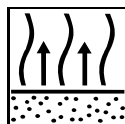
5% Stadox PE Hardener U1110
Potlife 20-30 min / 18-22°C



Compliant 2.0 - 2.5 mm
1.5 - 2.5 bar inlet pressure
5 = max. 1000 micron



Air dry 2 h / 18-22°C or
30-35 min / 60-65°C panel temperature



5 min / 18-22°C



Short wave 10 - 12 min
(see Stadox Painting System S10)



Coarse sand P100 - P120
Fine sand P240 - P280



Stadox Silicone Remover



Stadox Filler

Stadox Spray Filler U1100

Flashpoint:

- 25°C / 77°F
-

Specific Gravity:

- 1.41 g/cm³
-

Solid Content**(without thinner added):**

- 70.6 Weight %
 - 55.7 Volume %
-

VOC (2004/42/EC):

2004/42/II(b)(250)250

The EU limit value for this product (product category: II.B.b) in ready for use form is max 250 g/litre of VOC. The VOC value of this product in ready to use form is max. 250 g/l.

Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

Important remarks:

- Polyester materials have a limited shelf life. Store in a cool place, and use within 12 months for best results.
- Through-sanded areas must be primed with an etch primer according to substrate properties.
- Stadox Spray Filler U1100 must not be applied to 1K Primer, Etch Primer or solvent sensitive substrates.
- Stadox Spray Filler U1100 must be overcoated with Stadox Filler before topcoating.
- For optimum quality work a film thickness of 150 micron should remain on the substrate after sanding.
- Use at temperatures above +15°C.

PE Hardener contains organic peroxide and is corrosive. If PE Hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with a 2% aqueous sodium carbonate solution or water and seek medical advice.

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