

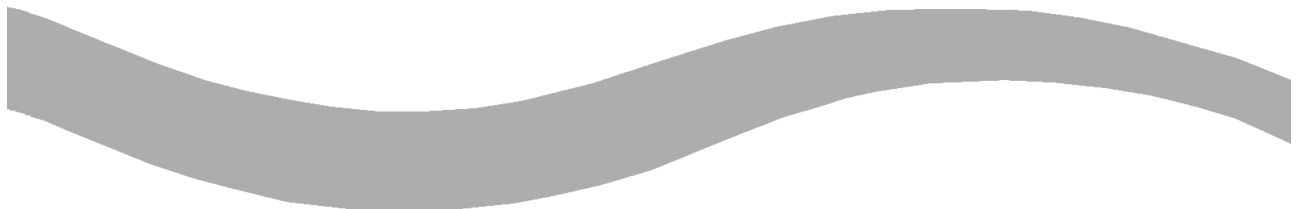


Stadox

Soft-Spachtel U1090

Soft Stopper U1090

- **Multi-purpose stopper coarse or fine**
- **Also useable as a fine stopper**
- **Especially suitable for infrared drying**
- **Good vertical stability**
- **Easy to sand**
- **Excellent adhesion on all substrates**



Technical Description:

- Mix with 2-3% Stadox Hardener paste U1120
Potlife 4-5 min / 18-22°C
- Force drying possible
- Air dry 15-20 min / 18-22°C
- Dry sand P80 - P240

Stadox Soft Stopper U1090

Substrate:

- Through-hardened sanded paintwork
- Bare steel, UP-GF and Aluminium, sanded
- Galvanized substrate, sanded
- Through-hardened Stadox Fillers, sanded

Pretreatment / Cleaning:

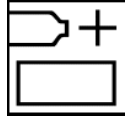


For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application:



2 - 3% Stadox Hardener paste U1120
Potlife 4-5 min / 18-22°C



Apply stopper



Air dry 15-20 min / 18-22°C



Short wave 2 - 3 min
(see Stadox Painting System S10)



Coarse sand P80 - P120
Fine sand P180 - P240



Stadox Filler, Primer and Primer Surfacer

Stadox Soft Stopper U1090

Flash point:

- 32°C / 89.6°F

Specific Gravity:

- 1.87 g/cm³

Solid Content

(without thinner added):

- 86.8 Weight %
- 74.6 Volume %

VOC (2004/42/EC):

2004/42/IIB(b)(250)150

The EU limit value for this product (product category: IIB.b) in ready for use form is max 250 g/litre of VOC. The VOC content of this product in ready for use form is max. 150 g/l.

Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

Important remarks:

- Polyester materials have a limited shelf life.
Store in a cool place
and use within 12 months for best results.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C.
- Mix the 2-3% Stadox Hardener paste U1120 well with the stopper. Do not add more as this may cause staining of the topcoat finish.
- Using the Stadox Hardener paste U1120 Blue prolongs potlife by 2 min.

Hardener paste contains organic peroxide and is corrosive. If Hardener paste comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with a 2% aqueous sodium carbonate solution or water and seek medical advice.

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