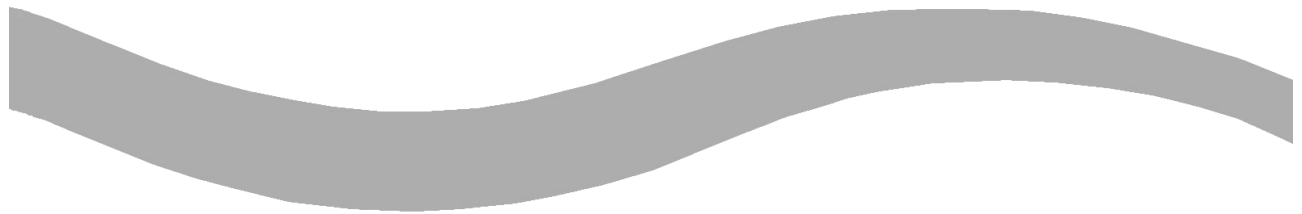




Standex
Löser scharf
Smart Blend

- **Additive for blend-in with Standocryl 2K Clears**



**Technical
Description:**

- Mix 5:1 with hardened Standocryl 2K Clear
- drying
- Air dry overnight / 18-22°C

Stadox Smart Blend

Substrate:

- For preparation of repair areas see Stadox Painting System S3. Keep surface for priming with filler as small as possible.

Pretreatment / Cleaning:



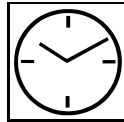
For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application: Blending-in with Standocryl 2K Clears

- Apply Standocryl 2K Clear on blending area
- Blend-in the overlapping area with reduced pressure (by 0.5 - 1.0 bar) and further thinned material.
- Mixing ratio:
5 parts Stadox Smart Blend
+ 1 part hardened Standocryl 2K Clear
- Apply mixture on blending area



Polish after air dry overnight / 18-22°C or
30 min / 60-65°C panel temperature
Polish after 1 h



Short wave 8 - 12 min
Polish after 1 h

Stadox Smart Blend

Flashpoint:

- 45 °C / 113 °F

Specific Gravity:

- 0.95 g/cm³

Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

Important remarks:

- Stadox Smart Blend cannot be used with Standocryl VOC Clears

2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

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