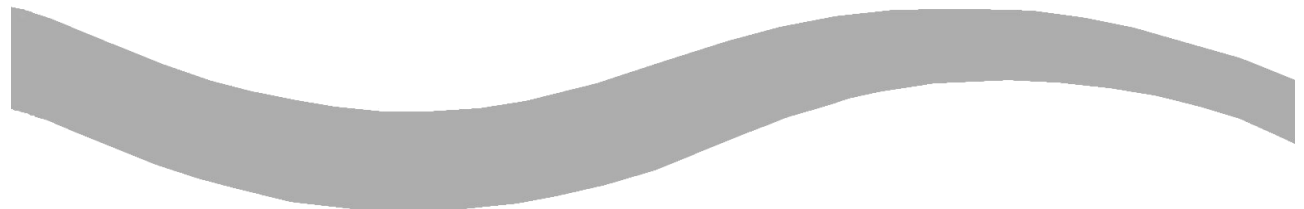




Standex

Smart Blend Plus

- **Thinner for blend-in with Standocryl VOC Clears and Standocryl VOC Topcoat**



Technical Description:

- Apply pure on blending area
- Force drying possible
- Air dry overnight / 18-22°C

Stadox Smart Blend Plus

Substrate:

- For preparation of repair areas see Stadox Painting System S3. Keep surface for priming with filler as small as possible.

Pretreatment / Cleaning:



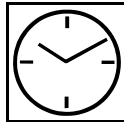
For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application: Blending-in with Standocryl VOC Topcoat

- Spray repair area with Standocryl VOC Topcoat until covered
- Apply Stadox Smart Blend Plus on blending area
- Blend-in the overlapping area with reduced pressure (by 0.5 - 1.0 bar)



Polish after air dry overnight / 18-22°C or 30 min / 60-65°C panel temperature

Polish after 1 h



Short wave 8 - 12 min
Polish after 1 h

Stadox Smart Blend Plus

Substrate:

- For preparation of repair areas see Stadox Painting System S3. Keep surface for priming with filler as small as possible.

Pretreatment / Cleaning:



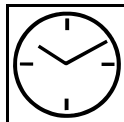
For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application: Blending-in with Standocryl VOC Clears

- Spray repair area with Standocryl VOC Clears
- Apply Stadox Smart Blend Plus on blending area
- Blend-in the overlapping area with reduced pressure (by 0.5 - 1.0 bar)



Polish after air dry overnight / 18-22°C or 30 min / 60-65°C panel temperature

Polish after 1 h



Short wave 8 - 12 min
Polish after 1 h

Stadox Smart Blend Plus

Flashpoint:

• 20°C / 68°F

Specific Gravity:

• 0.93 g/cm³

Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

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