



Standox

Smart Blend Plus

- **Thinner for blend-in of Standocryl VOC Clears and Standocryl VOC Topcoat**
- **Spray can**

Technical Description:

- Force drying possible
- Air dry overnight / 18-22°C

Stadox Smart Blend Plus

Substrate:

- For preparation of repair areas see Stadox Painting System S3. Keep surface for priming with filler as small as possible.

Pretreatment / Cleaning:



For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application:

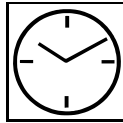
Blending-in of Standocryl VOC Topcoat



Spray repair area with Standocryl VOC Topcoat until covered

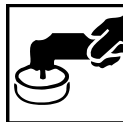


Apply several thin coats of Stadox Smart Blend Plus on blending area



Polish after air dry overnight / 18-22°C or 30 min / 60-65°C panel temperature

Polish after 1 h



Short wave 8 - 12 min
Polish after 1 h

Stadox Smart Blend Plus

Substrate:

- For preparation of repair areas see Stadox Painting System S3. Keep surface for priming with filler as small as possible.

Pretreatment / Cleaning:



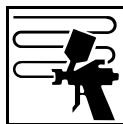
For substrate preparation information see Stadox Painting System S1.



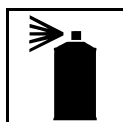
Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application:

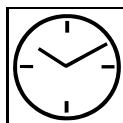
Blending-in of Standocryl VOC Clears



Spray repair area with Standocryl VOC Clears



Apply several thin coats of Stadox Smart Blend Plus on blending area



Polish after air dry overnight / 18-22°C or 30 min / 60-65°C panel temperature

Polish after 1 h



Short wave 8 - 12 min
Polish after 1 h

Stadox Smart Blend Plus

Flashpoint:

- -1°C / 30.2°F
-

Specific Gravity:

- 0.764 g/cm³
-

Solid Content

(without thinner added):

- 2.1 Weight %
 - 1.4 Volume %
-

VOC (2004/42/EC):

2004/42/II B(e)(840)770

The EU limit value for this product (product category II B.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 770 g/l.

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