



Stadox
EXCLUSIVE LINE
Red Rocket

- **Limited special colour**
- **Pearlescent effect paint**
- **Standohyd Basecoat system**
- **Ready Mix**



Technical
Description:

- Thin with Stadox Demineralized Water
- Use mixing stick

Stadox Exclusive Line Red Rocket

Substrate:

- Stadox Filler
- Through-hardened sanded paintwork
- Standoflex 2K Plastic Primer Surfacer U3200

Do not forget cleaning!

Pretreatment / Cleaning:



For substrate preparation information see Stadox Painting System S1.



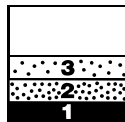
Use air fed respirator. Refer to relevant Health and Safety Data sheets.

1 normal coat
1 light coat

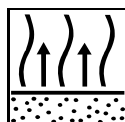
Flash off time can be reduced by

- Using air blower
- Spray booth blower system
- Infrared drying
- Increasing spray booth temperature

Application:



1 spray coat MIX 372



60 min / 18-22°C



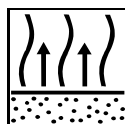
approx. 5 - 10% Stadox Demineralized Water
22-26 s / DIN 4 mm / 20°C
61-76 s / ISO 4 mm / 20°C



Compliant 1.2 - 1.3 mm
2.0 - 2.5 bar inlet pressure
1.5 = 15 - 20 micron



HVLP 1.2 - 1.3 mm
0.7 bar atomization pressure
1.5 = 15 - 20 micron



Final flash off until matt



Standocryl VOC Clears

Stadox Exclusive Line Red Rocket

Flashpoint:

- 58°C / 136.4°F
-

Specific Gravity:

- 1.01 g/cm³
-

Solid Content**(without thinner added):**

- 13.5 Weight %
 - 11.4 Volume %
-

VOC (2004/42/EC):

2004/42/IIB(d)(420)420

The EU limit value for this product (product category: IIB.d) in ready for use form is max 420 g/litre of VOC. The VOC content of this product in ready for use form is max. 420 g/l.

Theoretical**Coverage:**

- 7-8 m²/l at 15 micron dry film thickness

Cleaning of equipment:

Rinse first with Stadox Demineralized Water.
Clean after use with Stadox Cleaning Thinner.

Important remarks:

- The equipment for water thinnable products must be compatible with waterbased products.
- When collecting waste for disposal separate water-thinnable products from conventional ones, otherwise waste disposal will be more difficult and expensive, if not impossible.
- Spot repair see Stadox Painting System S9.
- In order to show the effect best possible, apply coats as thin as possible.

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