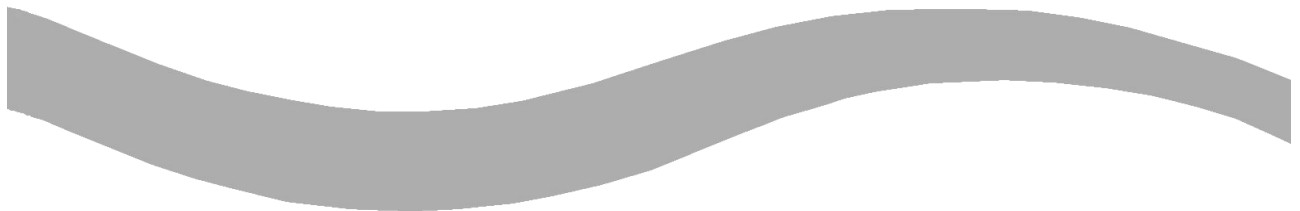




Standohyd Basecoat Pure Silver

- **Suitable for wheels, mirror housings and accessories**
- **Special effect colour**
- **Specific application process**



Technical Description:

- **Thin with 50 % Standohyd Special Effect Additive**

Standohyd Basecoat Pure Silver

Substrate:

- Stadox VOC System Filler U7540
- Through-hardened sanded paintwork

Do not forget cleaning!

Pretreatment / Cleaning:



For substrate preparation see Stadox Painting System S1



Use air fed respirator. Refer to relevant Health and Safety Data Sheets.

1 normal coat

1 light coat with increased distance to object

Flash off time can be reduced by

- Using air blower
- Spray booth blower system
- Infrared drying
- Increasing spray booth temperature to max. 45°C until matt

Application:



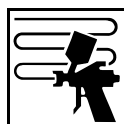
A Standocryl VOC Clear must be applied completely over any prepared panels, then cured and sanded



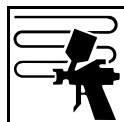
Orbital sanding machine P1000-P1500
Edges and corners P3000 handsanding



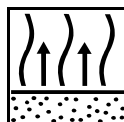
Add 50% Standohyd Special Effect Additive to the Pure Silver colour for standard application.
Gently shake Standohyd Special Effect Additive before use.



Compliant 1.2 - 1.3 mm
2.0 bar inlet pressure
1.5 = 10 - 15 micron



HVLP 1.2 - 1.3 mm
0.7 bar atomization pressure
1.5 = 10 - 15 micron



Final flash off until matt



Standocryl VOC Clears

Standohyd Basecoat Pure Silver

Flashpoint:

- 50°C / 122°F

Specific Gravity:

- 1.00 g/cm³

Solid Content

(without thinner added):

- 12.3 Weight %
- 10.6 Volume %

VOC (2004/42/EC):

2004/42/IIB(d)(420)420

The EU limit value for this product (product category: IIB.d) in ready for use form is max 420 g/litre of VOC. The VOC content of this product in ready for use form is max. 420 g/l.

Theoretical

Coverage:

- 11 m²/l at 15 micron dry film thickness

Cleaning of equipment:

Rinse first with Standox Demineralized Water.
Clean after use with Standox Cleaning Thinner.

Important remarks:

- The equipment for water thinnable products must be compatible with waterbased products.
- When collecting waste for disposal, separate water-thinnable products from conventional ones, otherwise waste disposal will be more difficult and expensive, if not impossible.
- Best results with SATA NR3000 HVLP 1.3 mm spray gun.
- Standohyd Special Effect Additive should be added to the Standohyd Pure Silver colour directly before application, best results are when used within same working day.

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