

1. Preparation

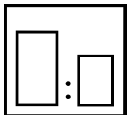
1.1



Cleaning

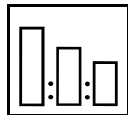
2. Mixing

2.1.1



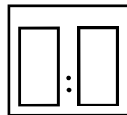
Mixing ratio
2 components

2.1.2



Mixing ratio
3 components

2.1.3



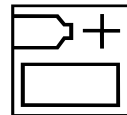
Mixing ratio 1:1
2 components

2.2



Use mixing stick

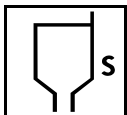
2.3



Addition of hardener

3. Viscosity

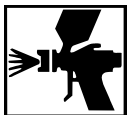
3.1



Application
viscosity

4. Application

4.1



Gravity feed
spray gun

4.2



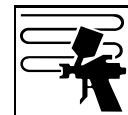
Suction feed

4.3



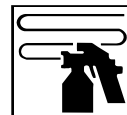
Underseal
spray gun

4.4



Spray passes
Gravity feed
Compliant

4.4.1



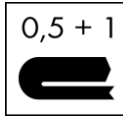
Spray passes
Suction feed

4.4.2



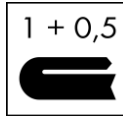
Spray passes
Gravity feed
HVLP

4.4.3



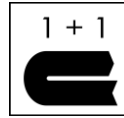
One visit application

4.4.4



One visit application

4.4.5



One visit application

4.5



Application
of stopper

4.6



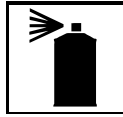
Application
with brush

4.7



Application with roller

4.8



Aerosol

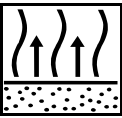
4.9



Airless spray

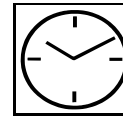
5. Drying

5.1



Flash off

5.2



Drying time

5.3



Infrared
drying time

5.4



UV flash

6. Sanding / Polishing

6.1



Sanding by hand,
wet

6.2



Sanding by Hand,
dry

6.2.1



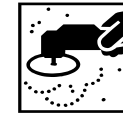
Denibbing

6.3



Orbital sander,
wet (compressed air)

6.4



Orbital sander,
dry

6.5



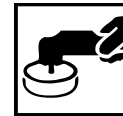
Flat bed sander,
wet (compressed air)

6.6



Flat bed sander,
dry

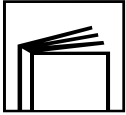
6.7



Polishing

7. Technical Information

7.1



See Technical Data Sheet

7.2



Use fresh air mask

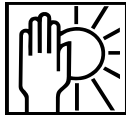
8. Storage

8.1



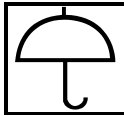
Store free from frost

8.2



Store in a cool place

8.3



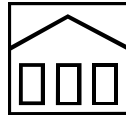
Protect from humidity

8.4



Close tin

8.5



Shelf life

9. Miscellaneous

9.1



Stirring

9.2



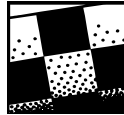
Stirring on the mixing machine

9.3



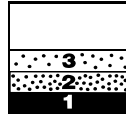
Check colour

9.4



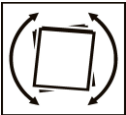
Poor opacity

9.5



Three-coat process

9.6



Shaking