

# PercoTop® 2K Easy Clean Clear Coat

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## Product Description

Easy-clean 2K clearcoat.

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## Gloss

High.

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## Colour

Clear.

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## Product Features

- Outstanding surface repellency
- Beading effect
- Excellent anti-graffiti properties

Suitable for Interior and exterior applications.

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## Product Benefits

Easy cleaning – dry cloth / water hose  
Low dirt pickup and staining  
Minimised graffiti ghosting

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## Product Uses / Applications

- Commercial vehicles, trains & trams;
- Surface areas subject to dirt and graffiti (e.g. street furniture, council facilities).

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## Not Recommended for

Application over QD Enamel and thermoplastic paintwork.

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## Physical Data

Volume Solids:	Approx. 33.7% (mixed)
VOC:	584 g/L (mixed)
Specific Gravity:	0.97 g/mL (mixed)
Dry Film Thickness:	50 -70 microns
Theoretical Coverage:	6.0 m <sup>2</sup> /L (at 40 microns DFT)
Flash Point:	25°C



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## Dry Time

**Air Dry** at 20°C & 50% RH at recommended film thickness:

Dry to Touch: 2 hours      Dry To Handle: 4 hours

Ready for Service (cleaning): 72 hours

### Bake:

40 – 60 minutes @ 60°C after 5 – 10 minutes flash-off @ 20°C.

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## Surface Preparation

### Previously painted surfaces:

Clean using an Axalta recommended wax and grease remover.

Lightly sand or scour with 3M Scotch Brite Pad grey, and subsequently re-clean all the areas before the application of PercoTop® 2K Easy Clean Clear Coat.

Test suitability of the existing coating before application of PercoTop® 2K Easy Clean Clear Coat.

### New work:

To be applied as a finish coat over an Axalta recommended coating system.

Wipe the area with Sontara® tack rag immediately prior application of PercoTop® 2K Easy Clean Clear Coat.



### Application

- Mixing Ratio: 2:1 with PercoTop® 2K Easy Clean Clear Coat Activator
- Reducer: No reducer necessary (up to 5% PercoTop® CS600 Thinner Standard, if required)
- Viscosity: 18 – 22 s DIN 4 mm @ 20°C
- Pot Life: 1 hour @ 20°C

### Gun Setup

- Pressure Pot (recommended):
- Gravity Feed: 1.3 – 1.4 mm 3.5 – 4 bar 50 – 60 psi
- Suction Spray: 1.4 – 1.6 mm 3.5 – 4 bar 50 – 60 psi
- HVLP: 1.3 – 1.4 mm 0.7 bar 10 psi

Refer to spray equipment documentation for setting recommendations.

- Number of Coats: 2
- Flash-off times between coats: 5 minutes



### Application Condition:

Do not apply if material, substrate or ambient temperature is less than 10°C or above 45°C. Substrate must be at least 3°C above the dew point. Relative humidity should be below 90%

### Cleanup Solvents

Recommended gun cleaning thinner.

### Dry Film Characteristics

Exterior Exposure:	VERY GOOD
Maximum Service Temperature:	90°C (continuous service)
Humidity Resistance:	EXCELLENT
Oil and Petrol Resistance:	VERY GOOD
Dirt Repellency:	EXCELLENT

### Graffiti Removal

In many instances, graffiti can be removed with a DRY cloth, and or light scrapping. Avoid using aggressive graffiti removers and other solvent based products unless absolutely necessary, in order to extend the surface repellency behaviour of this clear coat. Try methylated spirits or mineral turps if dry cloth cleaning is insufficient. Frequent washing with aggressive cleaners will require reapplication to restore surface repellency to the painted parts.

For optimal graffiti & ghosting performance, a minimum DFT of 50microns is required.

### Recoating

Thoroughly scuff the surface with 3M Scotch Brite Pad grey.

Recoat with 1 – 2 coats of PercoTop® 2K Easy Clean Clear Coat, as necessary.

### Shelf Life

12 months minimum in sealed original container.

Store in room temperature away from direct sunlight.

### Availability

PercoTop® 2K Easy Clean Clear Coat	5 L	2221404
PercoTop® 2K Easy Clean Clear Coat Activator	2.5 L	7509081

