

## PF96

27.08.2014

### PORE FILLER

#### DESCRIPTION

One-pack filler specially developed to seal small pores in the surface of plastic parts.

#### PRODUCTS

PF96      Pore Filler

#### PROPERTIES

- Fills small pores in plastic parts and sanded polyester putties.
- Ensures a perfect finish on porous substrates.

#### SUBSTRATES

- Well-cleaned plastics.
- Sanded polyester putties.

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

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#### SURFACE PREPARATION

1. Remove all contaminants. Surface should be dry and free from dirt, oil and grease and must be free from mould release agents.
2. Preheat 60 min at 60°C before cleaning plastic parts. Allow the mould release agents to exude.
3. Degrease with a correct final cleaner/degreaser and wipe dry with a clean cloth. The extent of the cleaning required depends on the type and quantity of mould release agents present. The use of an ultra fine sanding pad to assist in the cleaning process is recommended.
4. Apply PF96 with a lint-free cloth preferably moistened with 3911WB. Exerting pressure on the surface will allow in depth penetration of the product to obtain the sealing of the open pores.
5. Wipe dry with a clean, lint-free cloth and remove any surplus PF96. Do not clean or wipe with a damp cloth afterwards to refrain from removing the product out of the pores.
6. Tack rag if required.
7. Depending substrate requirements, apply a correct plastic primer.

#### AIR DRYING

- At 20°C ambient temperature approximately 5 min till flat.

#### REMARKS

- Material has to be at room temperature (18-25°C) before use.

#### SAFETY

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

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