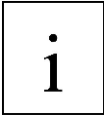


Always use correct Personal Protective Equipment

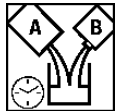
# HS ACRYTHANE HARDENER

### Description

A clear colourless Aliphatic Polyisocyanate resin solution used as the hardener component for High Solids Acrythane



### Products



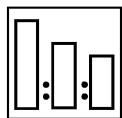
**Product Type:** Aliphatic Polyisocyanate Resin  
**Colour:** Clear  
**Pot Life:**  
**Induction Time:** 5 Minutes  
**Density:** 1.125 kg/ L  
**Recommended DFT:**  
**Theoretical Coverage:**

### Properties



**VOC:** 113 g/L  
**Volume Solids:** 90%  
**Recoat-ability:**  
**Dry Time @ 20°C:**

### Directions For Use



**Mixing Ratio:** 4:1:1.5    4 parts High Solids Acrythane  
 (Volume) 1 part High Solids Acrythane Hardener  
 1.5 parts Reducer

**Precautions:** When opened the contents of High Solids Acrythane Hardener should be used as soon as possible. The life of the content will be extended provided the screw cap is replaced firmly immediately after use. Excessive moisture contamination will cause the contents to foam and/or gel rendering High Solids Acrythane Hardener unsuitable for use

### Thinning:

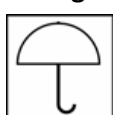
### Health & Safety



For detailed information refer to Safety Data Sheet (SDS). Contains Isocyanates, avoid contact with skin and eyes.

Avoid breathing vapour. Use protective clothing and respiratory equipment. Product is flammable.

### Transport & Storage



**Sizes:** 250 ml, 500 ml, 1L, 4L  
**Dangerous Goods:** 3A, 6.1(a)  
**UN:** 1263  
**Hazchem:** 3[Y]E  
**Packing Group:** II  
**Shipment name:** PAINT Related Material (flammable)  
**Flash point:** 27°C

No warranty either expressed or implied is made by RALI in this document, which is a technical data information sheet. The description of the product and its properties is for the sole purpose of identifying the product and does not constitute a warranty that the product or its properties shall conform to that description, nor is the description of the product and its properties a warranty by RALI that the goods are suitable for a particular purpose. Do not apply paint if relative humidity is above 85% or temperature is within 3 deg C of Dew Point being the MPT or Minimum Paint Temperature.