

G2-7600SX

27.08.2014

CLEAR

DESCRIPTION

Cost effective 2K Acrylic Urethane Clear Coat offering improved overspray absorption and ultra-fast through drying.

PRODUCTS

G2-7600SX	Clear®	
256S	Activator Fast	- Spot Repairs
AK260	High Solids Activator	- Panel Repairs
125S	Standard Activator	- Panel Repairs
255MS	Universal Fast Activator	- Panel / Spot Repairs

PROPERTIES

- Fast drying.
- High gloss.
- Excellent through cure.
- Excellent levelling and flow.

SUBSTRATES

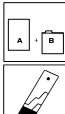







- Suitable Cromax basecoats.

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PRODUCT PREPARATION

	Mixing ratio		G2-7600SX Clear	255MS / 256S AK260 / 125S
			4	1
	VOC	582.06 g/L		
	Pot life at 20°C	2 hours		
	Spray viscosity at 20°C	DIN 4 FORD 4	15-17 s 16-18 s	
	Spray equipment	Gravity feed Suction feed HVLP	Fluid tip	Spray distance
			1.4-1.6 mm	20-25 cm
			1.5-1.7 mm	20-25 cm
		HVLP	1.4-1.6 mm	20-25 cm
	Spray pressure	Gravity feed Suction feed HVLP	4-5 bar 4-5 bar 0.7 bar	
	Number of coats	2		
	Flash time	3 - 5 min @20°C between coats No flash-off before force drying		
	DFT	50-60 µm		
	Drying	Air dry Bake Infra red	2 hours @20°C	
			10 min @50°C booth temperature	
			10-15 min short wave or	
			15-20 min medium wave	
<p>This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.</p>				

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EQUIPMENT CLEANING

Use a correct solventborne cleaner.

REMARKS

- For professional use only.
- For small spot repairs and similar applications, 256S Activator Fast may be used.
- Material has to be at room temperature (18-25°C) before use.

PRODUCT DATA

Flash point: 18°C
Solids content: 38% by weight
Theoretical coverage: 6.4 m²/l at 50 microns DFT - ready-to-spray.

SAFETY

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the paint system build-up are from Cromax[®]. System properties will not be valid when the related material is used in combination with any other materials or additives not belonging to Cromax[®], unless explicitly indicated otherwise.

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