

Always use correct Personal Protective Equipment

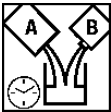
EUROSPEED

Description



A fast-drying, low gloss 2-pack flexible coating specifically designed for suitably primed plastic panels, plastic bumpers, fibreglass etc.

Products



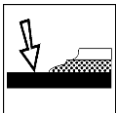
Product Type:	Acrylic Urethane
Colour:	Bumper colours
Pot Life:	4 hours
Induction Time:	5 Minutes
Density:	0.950-1.140 kg/L
Recommended DFT:	30-40 microns
Theoretical Coverage:	7.5-9m ² /L @ 30-40 microns DFT

Properties



VOC:	586.3 g/L
Volume Solids:	32.09%
Recoat-ability:	Can be recoated with itself within a 1hr period at 20°C Outside 1hr detail sand and recoat.
Dry Time @ 20°C:	Tack free: 10 minutes Handle: 60 minutes Dry to sand: ½ - 3 hours
Force Dry @ 60°C:	30 minutes after 10 min flash time.

Substrates



Eurospeed can be applied over correctly prepared:

- Automotive plastic bumpers
 - Plastic panels
 - Glass reinforced plastics
 - Refinished fully cured paint systems
- (Refer Flexiprime data sheet for preparation)

Surface Preparation

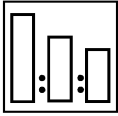


Strong emphasis that all surfaces to be painted should be dry, cleaned with Wax & Grease Remover and be free from all traces of contamination and be well sanded. Do not apply to existing finishes, which are blistering, peeling, cracking, flaking or otherwise unsound. These must be completely removed and the substrate primed with Flexiprime.

No warranty either expressed or implied is made by RALI in this document, which is a technical data information sheet. The description of the product and its properties is for the sole purpose of identifying the product and does not constitute a warranty that the product or its properties shall conform to that description, nor is the description of the product and its properties a warranty by RALI that the goods are suitable for a particular purpose. Do not apply paint if relative humidity is above 85% or temperature is within 3 deg C of Dew Point being the MPT or Minimum Paint Temperature.

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Directions For Use



Mixing Ratio: 4 parts Eurospeed
(Volume) to 1 part General Purpose Hardener

Thinning: **Reducer:** 400 or 400 Slow Reducer

Application Method: Apply first a texture coat thinned 10% with 400 Reducer. After 5-10 minutes flash time apply a full coat, thinned 50% with 400 Reducer.

Spray Equipment:



Compliant / Conventional Suction or Gravity gun
Spray pressure: 3-4 bar (40-55 psi)
Fluid Tip: 1.5 - 1.8 mm

Health & Safety



For detailed information refer to Safety Data Sheets (SDS). Mixed product contains less than 0.1% isocyanate monomer H.D.I. When sprayed this product may be harmful by inhalation. Do not breathe vapour or spray mist or sanding dust. Wear suitable breathing protection such as an air supplied respirator and hood. Avoid contact with skin and eyes. Wear suitable protective clothing, gloves, eye and face protection.

Transport & Storage



Sizes: 4L
Dangerous Goods: 3
UN: 1263
Hazchem: 3[Y]E
Packing Group: II
Shipment name: PAINT
Flash point: 4°C

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