

ENAMEL TRAILER SILVER

Description

- Alkyd based readymix topcoat designed for painting trailers, wheels, chassis and other general applications
- Excellent overspray absorption
- Easy to apply

Technical Summary

- Fast drying
- High gloss

	Working process	Alkyd Enamel Topcoat
	Substrates:	 Sound hardened original 2K or TPA finishes, sanded Enamel finishes in good condition, sanded Surfaces that have been prepared with Acrylic Primers, 1K or 2K Primers / Surfacers, sanded
	Pretreatment / Cleaning:	Clean with Duxone® Wax and Grease Remover
	Application:	Use recommended respirators. Refer to relevant Material Safety Data Sheet (MSDS)
		10 -15% with a suitable alkyd enamel thinner Spray viscosity: 20-22 s / Ford Cup 4 / 20°C
		1.3 – 1.4 mm 340 – 410 kPa 2 coats = approx. 30-40 microns
		1.5 – 1.7 mm 340 – 410 kPa 2 coats = approx. 30-40 microns
<u>/</u> †/†/		10 - 15 minutes / 20°C between coats
		 45 minutes / 20°C – dust free 4-6 hrs / 20°C – touch dry Overnight / 20°C – hard dry NOTE: DO NOT BAKE





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TECHNICAL DATA

Flashpoint:	Approx. >7°C
Raw Material:	Alkyd resins
Specific Gravity:	0.96 g/mL
Approx.	10.2 m ² /L at 40 microns DFT
Coverage:	
Cleaning of	Clean after use with Duxone® Gun Wash Solvent or
Equipment:	Duxone® 1K Multi Acrylic Thinner
Important	 For professional use only
Remarks:	 This readymix colour already has activator added
	DO NOT ADD CATALYST.
	 Do not mix Duxone[®] Enamel Trailer Silver with other tinters

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

