



Stadox

Klarlack-Additiv

Clearcoat Additive

- **Additives for tinting of clears**

Technical Description:

- Add Stadox Clearcoat Additives to the Standocryl Clear according to color and Stadox basecoat quality being used.
- Details can be found in the Stadox Color Tools.
- Stir immediately after addition of additive into Clear
- Harden and apply mixture as usual

Standex Clearcoat Additive

Flashpoint:

- 23 - 25°C / 73.4 - 77.0°F
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Specific Gravity:

- 0.96 - 1.14 g/cm³
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Solid Content**(without thinner added):**

- 35.8 - 51.6 Weight %
 - 29.0 - 49.9 Volume %
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VOC (2004/42/EC):

2004/42/II B(d)(420)420

The EU limit value for this product (product category: IIB.d) in ready for use form is max 420 g/litre of VOC. The VOC content of this product in ready for use form is max. 420 g/l.

Cleaning of equipment:

Clean after use with Standex Cleaning Thinner.

Important remarks:

- For the painting processes specific Standex Painting Systems have been prepared, e.g. S9.16.
- Stir thoroughly before use.
- Standocryl Clears can be overcoated within 24 h without intermediate sanding.
- Allow additional time for preheating up to panel temperature.
- For best results material temperature should be above 20°C.

2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

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