

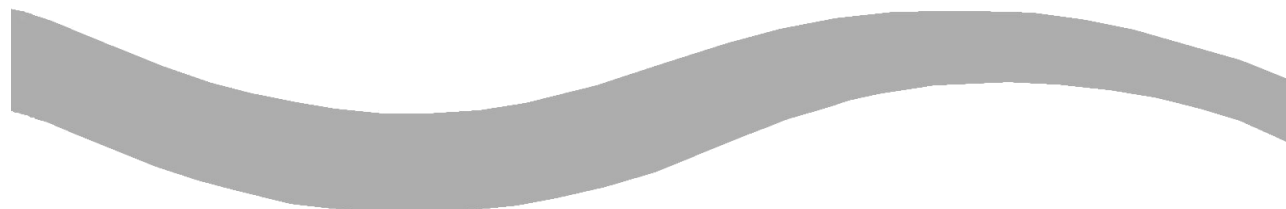


Stadox

Basislack Real Black

Basecoat Real Black

- **Stadox MSB System**
- **Outstanding filling properties**
- **Good opacity**



Technical Description:

- Mix with 15% Stadox HS Hardener
- Mix with 10% Stadox VOC Hardener
- Mix with 40% Stadox MSB Thinner
- 2 Spray passes
- 20-30 min / 18-22 °C final flash-off

Stadox Basecoat Real Black

Substrate:

- Through-hardened sanded paintwork
- Stadox 1K Primer
- Stadox Filler

Pretreatment / Cleaning:



For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data Sheets.

Application:



15% Stadox HS Hardener or
10% Stadox VOC Hardener and
40% Stadox MSB Thinner

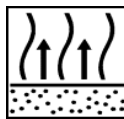
19-20 s / DIN 4 mm / 20°C
49-53 s / ISO 4 mm / 20°C



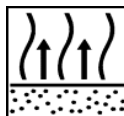
Compliant 1.2 - 1.4 mm
2.0 - 2.5 bar inlet pressure
2 = 15 - 25 micron



HVLP 1.2 - 1.4 mm
0.7 bar atomization pressure
2 = 15 - 25 micron



5 - 10 min / 18-22°C
flash off between coats



20-30 min / 18-22°C
final flash-off



Standocryl 2K Clears / Standocryl VOC 2K
Clear and Standocryl VOC HS Clear 9520

Stadox Basecoat Real Black

Flash point:

- 25 °C / 77.0 °F
-

Specific Gravity:

- 0.92 g/cm³
-

Solid Content**(without thinner added):**

- 18.5 Weight %
 - 14.0 Volume %
-

Theoretical**Coverage:**

- 7.8 m²/l at 25 micron dry film thickness

Cleaning of equipment:

Clean after use with Stadox Cleaning Thinner.

Important remarks:

- Do not mix Stadox Basecoat Real Black with other Stadox Basecoats.
- Any reduction or extension of final flash off times (20-30 min.) may change the colour shade.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.