



# Auto Plus Bumper Coats (Inc Texture Coats)

## Bumper Paint

### Technical Information

#### PRODUCT VARIANTS

AP 33.1 – Bumper Coat Satin Black

AP 33.2 - Bumper Coat EA Ford (Light Grey)

AP 33.3 – Bumper Coat VN Holden (Dark Grey)

AP 34.1 – Bumper Texture Coat Satin Black

AP 33.4 – Platiprime

#### PRODUCT DESCRIPTION

AUTO PLUS Bumper Coat is a specially formulated, flexible, satin finish coating for rigid plastic components and bumpers. It has an in-built flex aid and is applied to primer or existing sound paint (not spraying enamel) with a conventional spray gun. Consult the manufacturer prior to applying to RIM polyurethane.

#### DIRECTIONS OF USE

Stir thoroughly before use. Important - wear protective eyewear and respirator (AS1716) during mixing and application.

**SURFACE PREPARATION:** For details refer to AUTO PLUS Platiprime. AUTO PLUS Bumper Coat should not be applied directly to plastic. Sand existing sound paint (not spraying enamel) with P320-P400. Clean before sanding and prior to top coating with wax and grease remover.

**PRIMING:** Prime new components or surfaces that are in good condition with an adhesion promoter. For surfaces that require minor surface restoration prime with **AUTO PLUS Platiprime** by following the directions on the can.

**THINNING (BY VOLUME):** Add 1 part AUTO PLUS Bumper Coat to 1/2 – 1 part general purpose or acrylic thinners and mix until uniform.

**TEXTURED FINISHES:** Textured finishes are obtained by applying AUTO PLUS Bumper Texture Coat to the prepared surface prior to applying AUTO PLUS Bumper Coat.



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**APPLICATION:** Air pressure: 250 – 350kPa. Fluid tip: 1.2 – 2.0mm. NO. OF COATS: Apply 2 to 4 wet coats of AUTO PLUS Bumper Coat allowing 5 to 10 minutes thinner flash-off time between coats.

**DRYING:** 1 – 3 hours air dry @ 20°C. Drying times will be shorter at higher temperatures and longer at lower temperatures. Otherwise bake for 20 minutes at 45°C after an initial flash-off time of 10 minutes.

**CLEAN-UP:** Clean equipment with general purpose or acrylic thinners.

***Temperature:***

DO NOT apply at temperatures less than 15°C or more than 31°C.

***Humidity:***

DO NOT apply at relative humidity exceeding 80%

**STORAGE AND SHELF LIFE**

Bumper Coats have a shelf life of 12 months from date of manufacture, when stored in original sealed containers, in a cool dry place, away from sunlight and other heat sources. Storage above 25°C can reduce the shelf life.

**HEALTH AND SAFETY**

Refer to the Material safety data sheet before handling this product for health and safety information