



Body Filler (Lightweight & Medium Density)

Automotive Body Filler

Technical Information

PRODUCT VARIANTS

AP 9.2 – Medium Density Body Filler

AP 7.8 - Lightweight Body Filler (Various Sizes)

PRODUCT DESCRIPTION

AUTO PLUS Body Filler's are premium quality fillers that are formulated using the latest polymer technology.

Its main uses are for premium repairs of automotive panels, caravans, trailers, boats, pools, spas and guttering. The filler is smooth, easy to apply, exhibits minimal surface tack, easy sanding and good featheredging.

DIRECTIONS OF USE

1. Make sure that application working area has been grinded to remove rough surfaces and all paint particles.
2. Clean the application working area of all particles (including moisture, dirt and grease).
3. Remove the required amount of filler and place on a clean mixing board. REPLACE THE LID OF THE FILLER IMMEDIATELY.
4. Prior to mixing, knead the tube of hardener. MAKE SURE HARDENER HAS NOT PAST SHELF LIFE.
5. A mixing ratio of 50:1 (50 parts filler to 1 part hardener) must be strictly used.
6. Mix all the filler and hardener for approximately 2 minutes, by incorporating all the hardener into the filler so that the mixed colour is uniform. BE SURE NOT TO MIX IN AIR. FOLD THE MIX, RATHER THAN STIRRING OR WHIPPING.
7. Use a clean applicator and apply the mixed filler to the application working area by spreading and folding the mix and overlapping several times over.
8. IMPORTANT: Discard all unused catalysed filler immediately from the mixing board and applicator before the filler gels.
9. The filler should gel in about 6-8 minutes at 20 Degrees Celsius.
10. Sanding can commence in approximately 20 minutes. MAKE SURE THE TOP LEVEL OF THE GELLED FILLER HAS DRIED COMPLETELY PRIOR TO SANDING. P40 to P320 sand paper range is recommended for sanding process.
11. See additional Auto Plus fillers available for your required application.



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Temperature:

DO NOT apply at temperatures less than 15°C or more than 31°C.

Humidity:

DO NOT apply at relative humidity exceeding 80%

STORAGE AND SHELF LIFE

Auto plus Body filler has a shelf life of 8 months from date of manufacture, when stored in original sealed containers, in a cool dry place, away from sunlight and other heat sources. Storage above 25°C can reduce the shelf life.

HEALTH AND SAFETY

Refer to the Material safety data sheet before handling this product for health and safety information