

769R

27.08.2014

POLYESTER PUTTY – FINE

DESCRIPTION

A 2-component finishing putty with a peroxide hardener.
Composition based on modified polyester polymer.

PRODUCTS

769R	Polyester Putty - Fine
769Rc	Polyester Putty - Fine
762R	Polyester Putty Activator
764R	Polyester Putty Activator
767R	Dispenser

PROPERTIES

- Very good adhesion to bare steel and substrates as listed.
- Easy, fast filling.
- Fine homogeneous structure.
- Smooth sanding.
- Excellent flexibility.
- No asbestos.
- VOC compliant, conform with directive 2004/42/EC.

SUBSTRATES

- Specially recommended for bare steel, aluminium and glass fibre polyester.
- OEM finishes*.
- Undercoats*.




* Not recommended for use over 1K primers, wash primers, thermoplastic undercoats or thermoplastic topcoats.

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PRODUCT PREPARATION

Mixing ratio	Add hardener	15-25°C	25-35°C
			1-2 %
VOC			
 Pot life at 20°C	7-8 min		
 Application	Apply smooth film immediately after mixing, avoiding air bubbles.		
 Drying	15-20 min air dry.		
This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.			

SURFACE PREPARATION

1. Clean surface with water and soap. Rinse and dry.
2. Degrease with a correct preparatory cleaner. Wipe dry with a clean cloth.
3. Sand surface mechanical with P80.
4. Sand to featheredge, with P150 or P180.
5. Remove all traces of sanding dust, blowing oil-free compressed air.
6. Degrease with a correct final cleaner/degreaser. Wipe dry with a clean cloth.

EQUIPMENT CLEANING

Use a correct solventborne gunwash.

RECOATABILITY

At any time after dry to sand.

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REMARKS

- Do not use 769R over unsanded substrates.
- Use recommended amount of hardener to avoid bleeding and spot marking.
- Do not apply topcoat directly over 769R to avoid absorption.
- Material has to be at room temperature (18-25°C) before use.

PRODUCT DATA

Directive 2004/42/EC: 2004/42/IIB(b) (250)175: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 175 g/l.

SAFETY

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the paint system build-up are from Cromax®. System properties will not be valid when the related material is used in combination with any other materials or additives not belonging to Cromax®, unless explicitly indicated otherwise.

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