

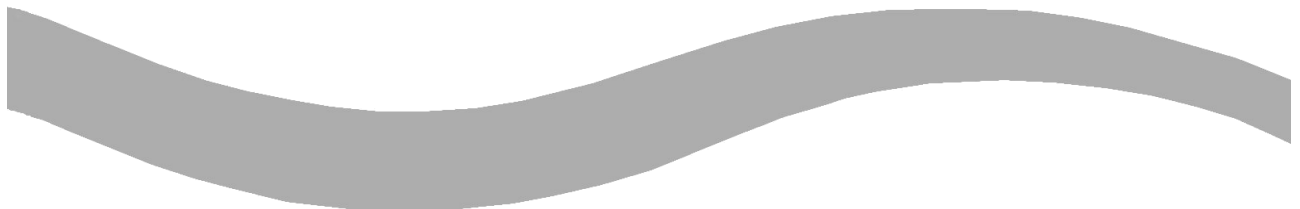


Standoflex

2K-Plastik-Grundierfüller U3200

2K Plastic Primer Surfacer U3200

- **2K Primer Surfacer for plastics**
- **Easy application**
- **Adheres to all exterior plastic car parts**
- **Wet-on-Wet working process or can be used as a sanding filler**
- **Easy handling**
- **One visit application**



Technical Description:

- **Mixing ratio 1:1 with Standoflex 2K Plastic Hardener U3210**
- **Ready to spray after addition of hardener**
- **Potlife 8-10 h / 18-22°C**

Standoflex 2K Plastic Primer Surfacer U3200

Substrate:

- Exterior plastic car parts

Pretreatment / Cleaning:



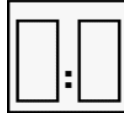
For substrate preparation see Stadox Painting System S1



Use air fed respirator. Refer to relevant Health and Safety Data Sheets.

For filling small scratches and imperfections, after pre-priming with Standoflex 2K Plastic Primer Surfacer U3200 and drying according to instructions, apply Stadox Fine Stopper U1070. After denibbing the body filler spot should be isolated with Standoflex 2K Plastic Primer Surfacer U3200.

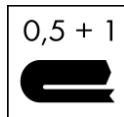
Application:



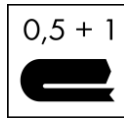
1:1 with
Standoflex 2K Plastic Hardener U3210
Potlife 8-10 h / 18-22°C



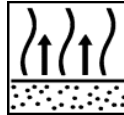
Ready to spray after addition of Hardener
16-18 s / DIN 4mm / 20°C
37-45 s / ISO 4mm / 20°C



Compliant 1.3 - 1.4 mm
2.0 - 2.5 bar inlet pressure
0.5 + 1 = 25 micron



HVLP 1.4 - 1.5 mm
0.7 bar atomization pressure
0.5 + 1 = 25 micron



Wet-on-Wet Application
final flash-off min. 30 min / 18-22°C



30 min / 60-65°C or
2 h / 18-22°C
If necessary denib with P400



Plasticised Standocryl VOC Topcoat or
Stadox / Standohyd / Standoblue Basecoat
with plasticised Standocryl 2K / VOC Clears

Standoflex 2K Plastic Primer Surfacer U3200

Flash point:

- 23°C / 73.4°F

Specific Gravity:

- 1,20 - 1,22 g/cm³

Solid Content

(without thinner added):

- 53.5 - 56.5 Weight %
- 36.4 - 39.1 Volume %

Theoretical

Coverage:

- 7.8 m²/l at 30 micron dry film thickness

Cleaning of equipment:

Clean immediately after use with Standox Cleaning Thinner.

Important remarks:

- Only use Standoflex 2K Plastic Hardener U3210
- Do not store Standoflex 2K Plastic Hardener U3210 below +10°C.
- See Standox Plastic Painting Systems (S7.0 - 7.8)
- Standoflex 2K Plastic Primer Surfacer U3200 is available in light grey and black for bright and dark Standox topcoat colours.
- Must be overcoated within 24 hours in wet-on-wet process

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