

2K HI-OP WHITE - Plus



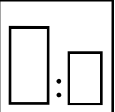

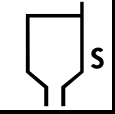


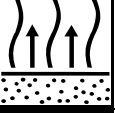
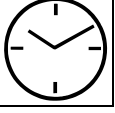

Description

- 2K Acrylic urethane topcoat
- Medium solids
- Cost effective
- 4L - 12-6152134

Technical Summary

- High gloss
- High opacity
- Excellent through cure
- Excellent leveling and flow
- High resistance

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Working process		
	Substrates:	Fully cured original or old paintwork which has been sanded Appropriate primers/surfacers
	Pretreatment / Cleaning:	Sand with P600-P800 wet or P280-P320 dry Clean with Duxone [®] Wax and Grease Remover
	Application:	Use recommended respirators. Refer to relevant Material Safety Data Sheet (MSDS)
		2:1 with an appropriate Duxone [®] Plus 2K Hardener
		Up to 5% Duxone [®] 2K Thinner may be added
		21 – 23s Ford Cup 4 / 20°C 19 – 21s DIN 4 / 20°C
		1.3 - 1.4 mm 400 – 500 kPa 2 coats = approx. 50µm
		1.5 – 1.7 mm 400 – 500 kPa 2 coats = approx. 50µm
		5 - 10 min / 20°C between coats 5 - 10 min / 20°C before force drying
		Air dry / 20°C: dust free: 30 – 40 min ready to assemble: 4 – 6 hours full cure: overnight Bake: 30 min / 60°C metal temp.
		Short wave: 5 min half power, 10 min full power Medium wave: 15 min full power



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TECHNICAL DATA

	Flashpoint:	Above +23°C
	Raw Material:	Acrylic Urethane high gloss resin
	Specific Gravity:	1.27 g/mL
	VOC:	495 g/L
	Approx. Coverage:	8.0 m ² /L at 50 microns DFT
	Potlife:	2-3 hours / 20°C
	Cleaning of Equipment:	Clean after use with Duxone [®] Gun Wash Solvent
	Important Remarks:	<ul style="list-style-type: none"> • For professional use only • For small spot repairs and similar applications, Duxone[®] Plus 2K Hardener fast may be used

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.