

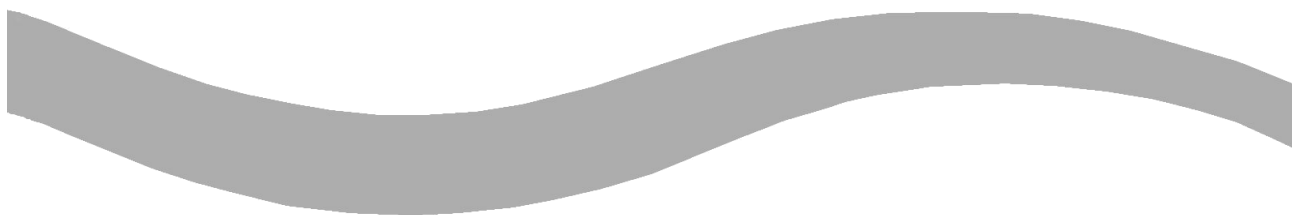


Standocryl

2K-Express-Premium-Klarlack K9050

2K Express Premium Clear K9050

- **High quality 2K Clear for panel repair and overall resprays**
- **Universal 2K MS Clear**
- **Good gloss and flow**
- **Very good polishing properties**



Technical Description:

- Mix 2:1 with all Standox HS Hardeners
- Force
- Air dry overnight / 18-22°C

Standocryl 2K Express Premium Clear K9050

Substrate:

- Stadox Basecoats
- Standohyd Basecoat
- Standoblue Basecoat

Pretreatment / Cleaning:

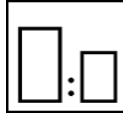


For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data Sheets.

Application:



2:1 with all
Stadox HS Hardeners
Potlife 60 - 90 min/18 - 22°C



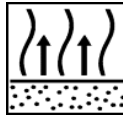
5 - 10 % Stadox 2K Thinners
17-19 s / DIN 4 mm / 20°C
41-49 s / ISO 4 mm / 20°C



Compliant 1.3 - 1.4 mm
2.0 - 2.5 bar inlet pressure
2 = 50 - 60 micron



HVLP 1.3 - 1.4 mm
0.7 bar atomization pressure
2 = 50 - 60 micron



5-10 min / 18-22°C
Flash off between coats and final flash off



Air dry overnight / 18-22°C or
20-30 min. / 60-65°C panel temperature



Short wave 8 - 12 min
(see Stadox Painting System S10)

Standocryl 2K Express Premium Clear K9050

Flash point:

- 31.0 °C / 87.8 °F

Specific Gravity:

- 0.97 g/cm³

Solid Content

(without thinner added):

- 48.8 Weight %
- 43.2 Volume %

Theoretical

Coverage:

- 9.1 m²/l at 50 micron dry film thickness

Cleaning of equipment:

Clean after use with Standox Cleaning Thinner.

Important remarks:

- Standocryl 2K Express Premium Clear K9050 can be used with:
 - Standox Special Matt
 - Standox Plasticiser
- Standocryl 2K Express Premium Clear K9050 can be overcoated within 24 h without intermediate sanding.
- Allow additional time for heating-up of combi spray booths.

2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

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