



## **Influencing gloss level factors:**

The use of different hardeners, thinners, methods of application, drying conditions and film thicknesses leads to different gloss levels (up to 20%).

### **Higher Gloss level**

- Hardener with higher solid content
- Faster Hardener
- Faster Thinner
- Higher viscosity
- Higher dry film thickness
- Shorter flash off times
- Forced drying

### **Lower Gloss level**

- Hardener with lower solid content
- Slower Hardener
- Slower Thinner
- Lower viscosity
- Lower dry film thickness
- Longer flash off times
- Air drying