

1K HIGH BUILD ETCH PRIMER



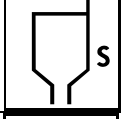


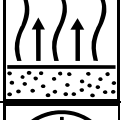
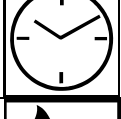


Description

- Chromate free 1K High Build Etch Primer
- Versatile: can be applied over bare metals as well as 2K or acrylic finishes
- 4L – 08-70742024



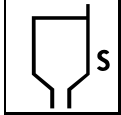


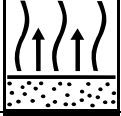
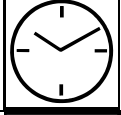


Technical Summary

- Fast air dry
- Excellent gloss hold out
- Corrosion resistant

1K HIGH BUILD ETCH PRIMER

Working process		As a Sanding 1K Etch Primer / Primer Surfacer
	Substrates:	<ul style="list-style-type: none"> • Steel • Soft Aluminium, galvanised metal • Glass reinforced plastic (GRP) • Sound hardened original finishes • 2 pack finishes, acrylic finishes
	Pretreatment / Cleaning:	Clean with Duxone® Wax and Grease Remover
	Application:	Use recommended respirators. Refer to relevant Material Safety Data Sheet (MSDS)
		50% with Duxone® Acrylic Thinner 20 – 23 sec Ford Cup 4 / 20°C
		1.4 – 1.6 mm 400 kPa 2 coats = approx. 30 microns
		1.4 – 1.6 mm 400 kPa 2 coats = approx. 30 microns
		10 - 15 minutes between coats
		30 minutes / 60°C 2 hours / 20°C
		P600 – P800
		Overcoat with: 2K Topcoats Acrylic Lacquer Topcoats Enamel / QD Enamel Topcoats

1K HIGH BUILD ETCH PRIMER

Working process		As a Wet on Wet 1K Etch Primer / Primer Surfacer
	Substrates:	<ul style="list-style-type: none"> • Steel • Soft Aluminium, galvanised metal • Glass reinforced plastic (GRP) • Sound hardened original finishes • 2 pack finishes, acrylic finishes
	Pretreatment / Cleaning:	Clean with Duxone® Wax and Grease Remover
	Application:	Use recommended respirators. Refer to relevant Material Safety Data Sheet(MSDS)
		50% with Duxone Acrylic Thinner 20 – 23 sec Ford Cup 4 / 20°C
		1.4 – 1.6 mm 400 kPa 2 coats = approx. 30 microns
		1.4 – 1.6 mm 400 kPa 2 coats = approx. 30 micron
		10 - 15 minutes between coats
		15 minutes / 20°C
		P600 – P800
		Overcoat with: 2K Topcoats Acrylic Lacquer Topcoats Enamel / QD Enamel Topcoats

1K HIGH BUILD ETCH PRIMER

TECHNICAL DATA

Flashpoint:	Approx. 23 °C
Raw Material:	Special 1 component binders
Specific Gravity:	1.09 g/mL
Approx. Coverage:	16 m ² /L at 15 microns
Cleaning of Equipment:	Clean after use with Duxone [®] Acrylic Thinners
Important Remarks:	For professional use only Note: Do not apply over Nitrocellulose or Air Dry Enamel finishes

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.