



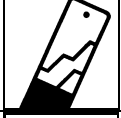


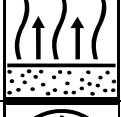

1K ACRYLIC WHITE

Description

- Acrylic white lacquer topcoat
- High coverage
- Easy to apply

Technical Summary

- Fast drying
- High gloss

	Working process	Acrylic Topcoat
	Substrates:	<ul style="list-style-type: none"> • Sound hardened original TPA finishes • 2K finishes • Surfaces that have been prepared with Acrylic Primers, 1K Etch Primers or 2K Primers / Surfacer
	Pretreatment / Cleaning:	Clean with Duxone® Wax and Grease Remover
	Application:	Use recommended respirators. Refer to relevant Material Safety Data Sheet (MSDS)
		150% with Duxone® Acrylic Thinners
		1.6 – 1.8 mm 300 – 400 kPa 3 - 4 coats = approx. 50 microns
		1.8 – 2.0 mm 300 – 400 kPa 3 – 4 coats = approx. 50 microns
		5 - 10 minutes / 20°C between coats
		<ul style="list-style-type: none"> • 20 minutes / 20°C • Overnight drying before compounding

1K ACRYLIC WHITE

TECHNICAL DATA

	Flashpoint:	Approx. -5 °C
	Raw Material:	Acrylic resins
	Specific Gravity:	1.1 g/mL
	Approx. Coverage:	6.5 m ² /L at 50 microns
	Cleaning of Equipment:	Clean after use with Duxone® Acrylic Thinners
	Important Remarks:	For professional use only Note: Do not mix Duxone® 1K Acrylic White with other tinters
<p>This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.</p>		