

1K ACRYLIC CLEAR




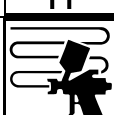
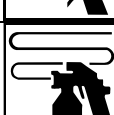
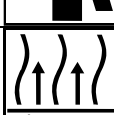
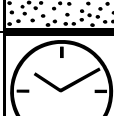


Description

- 1K Acrylic Clear Lacquer formulated for use over acrylic lacquer basecoats

Technical Summary

- High durability and UV resistance
- High gloss
- Easy to apply
- Good leveling properties
- Fast setting, fast drying
- Excellent adhesion
- Easy to polish

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Working process	Clear Over Base (COB)
	<p>Substrates:</p> <ul style="list-style-type: none"> • Pre-painted substrates in good condition • Substrates painted with acrylic lacquer basecoats <p>Note: Not recommended over air dry synthetic enamels</p>
	<p>Pretreatment / Cleaning:</p> <p>Clean with Duxone® Wax and Grease Remover Sand with P320 – P400 dry or P600 – P800 wet Clean again with Duxone® Wax and Grease Remover</p>
	<p>Application:</p> <p>Use recommended respirators Refer to relevant Material Safety Data Sheet (MSDS)</p>
	<p>150% with Duxone® 1K Acrylic Thinner 15 – 17sec Ford Cup 4 / 20°C</p>
	<p>1.5 mm 280 – 350 kPa 4 coats = approx. 40 - 60 microns</p>
	<p>1.8 mm 280 – 350 kPa 4 coats = approx. 40 - 60 microns</p>
	<p>Apply 2 coats, allow 5 minutes between the coats Wait minimum 10 minutes after the second coat, then apply further 2 coats with a 5 minutes flash off time between the coats</p>
	<p>Touch dry - 45 minutes / 20°C Hard dry - overnight / 20°C</p>
	<p>P1200, if required</p>

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TECHNICAL DATA

Flashpoint:	Approx. -5 °C
Raw Material:	Acrylic resin
Specific Gravity:	0.91 g/mL
Approx. Coverage:	5 m ² /L at 50 microns DFT
Cleaning of Equipment:	Clean after use with Duxone [®] Acrylic Thinners
Important Remarks:	For professional use only
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