

1 PACK ETCH PRIMER SURFACER

grey

Description







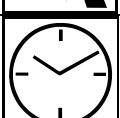
- 1 Pack zinc chromate-free Primer Surfacer for use under 2K topcoats
- Mid grey in colour
- Cost effective
- 4L – 23-70781274
- 20L – 23-707812720

Technical Summary

- Very good corrosion protection
- Easy to use one-pack product
- Can be applied as wet-on-wet or with intermediate sanding
- Can be recoated with all top coats

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Working process		
	Substrates:	<ul style="list-style-type: none"> • Steel • Electroplated / roller galvanised steel panels or soft aluminium, cleaned and sanded. • Well sanded old or original paintwork (except TPA). • Surfaces treated with 2K polyester products and then finely sanded
	Pretreatment / Cleaning:	<p>Steel, electroplated / roller galvanized steel panels or soft aluminium - degrease and sand lightly.</p> <p>Factory primer - clean and sand lightly.</p> <p>Original or old paintwork – clean and sand lightly, remove all traces of rust and sand the areas around the former rust spots to create a smooth transition to the old paintwork.</p> <p>Clean again with Duxone® Wax and Grease Remover</p>
	Application:	<p>Use recommended respirators.</p> <p>Refer to relevant Material Safety Data Sheet (MSDS)</p>
		50% with Duxone® 2K Thinner
		1.4-1.5 mm 300 - 400 kPa
		1.7-1.8 mm 300 - 400 kPa
		1 coat = 10-15 microns as a wash primer 1-2 coats = 20-30 microns as wet-on-wet primer surfacer 2-3 coats = 30-50 microns with intermediate sanding
		10-15 min / 20°C before recoating with 2K surfacer or topcoat 45-60 min / 20°C before wet sanding



P800 – P1000

TECHNICAL DATA SHEET

DUXONE[®]
AUTOMOTIVE PAINT SYSTEMS

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TECHNICAL DATA

	Flashpoint:	Above + 23°C
	Raw Material:	PVB based ingredients
	VOC Content:	620 g/L
	Specific Gravity:	1.11 g/mL
	Approx. Coverage:	10.1 m ² /L at 15 microns DFT 3.8 m ² /L at 40 microns DFT
	Cleaning of Equipment:	Clean after use with Duxone [®] Gun Wash Solvent
	Important Remarks:	For professional use only Can be recoated with 2K primer/surfacers, topcoats and basecoats Do not apply on thermoplastic paintwork Do not recoat with polyester products Cannot be dry sanded
This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.		